

ENGINEERING CHANGE NOTICE
DART AEROSPACE LTD

MPP

Date: 12.04.16	Job No.:	ADR Yes/No: N	ADR Date:	ECN #: 12- 559
Product No.: D412-702		Created By: RP	Approved By: <i>[Signature]</i>	
Product Name: Shoulder Harness Kit		Checked By: <i>[Signature]</i>		

Distribution	Reqd	Resp	Initial / Date
Production Manager / Coord.	Y	LL	
Purchasing Coord.	Y	CL	
Production Engineering Coord.	Y	JL	

Distribution	Reqd	Resp	Initial / Date
DQA / QA Coord.	N		
QC Coordinator	N		
Customer Technical Support	N		
Marketing	N		
Customer Order Processing	N		

Reason for Change: Adhesive for bonding D3195-5 and D3195-7 not specified in D3195
The joggle in Bracket D3610 was too low and not allow a pip-pin securing the seat from being removed.

Documents Affected:
D3195-~~Rev. A~~ Rev. B, D3610 Rev. B, MDL-D412-702 Rev. U

PARTS MUST COMPLY



PREVIOUS PARTS SATISFACTORY



#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			
5	Update Master Document List (MDL)	Y	RP	Rev. U	12.04.30 RP
6	Update Product Compatability Matrix	N			
7	Create Eurocopter Form (FEE)	N			
8	Notify TC / FAA of Change	N			
9					

#	Document Control Actions	Reqd	Resp	Notes	Complete
10	Move Electronic Files/Design Journal	Y	KJ		12.04.30
11	Update Product Specification Files	N			
12	Update Approved/Preliminary Dwg PDF Files	Y	KJ		12.04.30
13	Update Document Record (DR)	N			
14	Update Product Development Summary	N			
15	Update QSI 021 and/or STC Approval List	N			
16	Update Parts / STC Database	N			
17	Update / Verify ARC Database	N			
18	Create / Update Change Record Form / Item Card Database	N			
19	Create / Update PPP's	N			
20	Red Decals required?	N			
21	Update Document Control Database / Laminated Dwgs	N			
22	Update Grey Project / Electronic Binder PDF Files	Y	KJ		12.04.30
23	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		12.04.30
24					

Description / Action:

- No action required on D3195. Any Rev. A stock is usable.
- Scrap any D3610 in stock.

SCRAP #84058

Existing kits are # D412-702-052B Rev # 84058

D412-702-341 Rev # 83405-DISSASSEMBLE

ECN Verified & Complete: _____

Date: _____